



Dart Aerospace Ltd.
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Canada

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RBA9928-9
Job Sheet 194995



Part No: RBA9928-9

Job Qty: 1 pcs

Part Name: Rigging Fixture 4 "D" Model LH Command



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 7/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 15800

Note: DWG RBA9928-9 Rev.6 IPP Rev. A 18.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	7/9/19		0.00	1.00	Large Fab - 1		CZ
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	1 pcs	7/9/19		0.00	0.00	QC 9 - 10		JUL 22 2019
							QC 9 - 18	DAS 24	
							QC 9 - 24	9-89	
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
120	QC 5	1 pcs	7/9/19		0.00	0.00	QC 5 - 12		JUL 22 2019
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22	DAS 24	
							QC 5 - 24	9-89	
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		



Container No: S199526



Part: RBA9928-9

Job No: 194995

Serial No/Batch: S199526

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 07/22/19

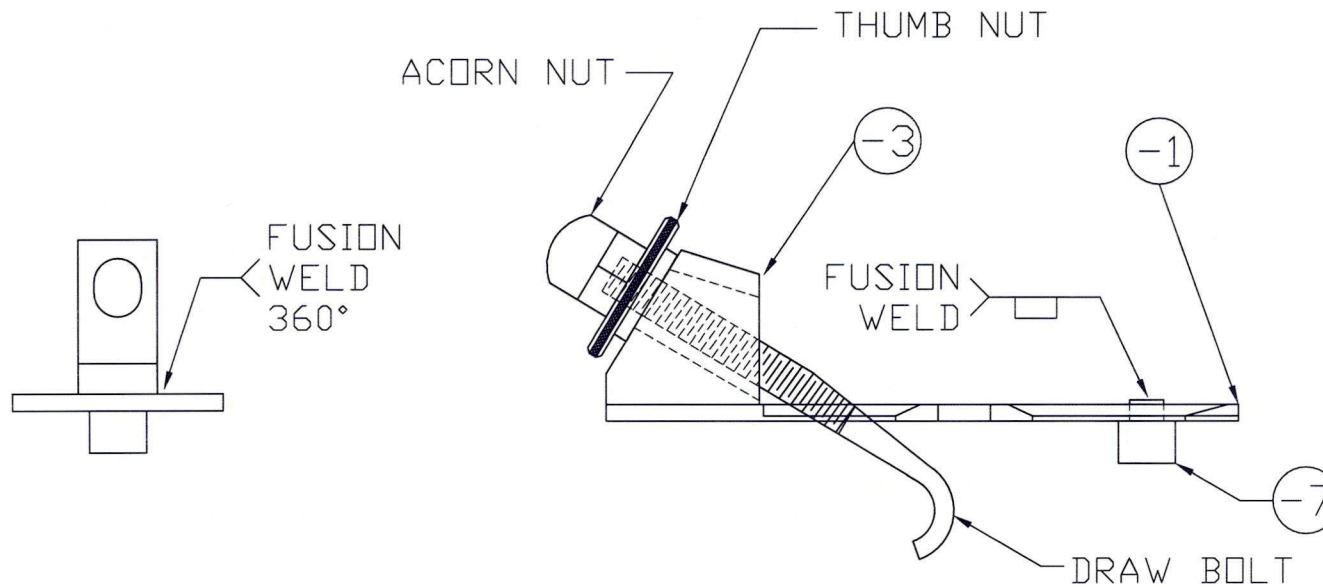
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130	Small Fab - 2 - B4B	1 pcs	7/9/19	0.00 0.10	QC 5 - 30	
					QC 5 - 40	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	ALL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
140	QC 5	1 pcs	7/9/19	0.00 0.00	Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	DAS
					QC 5 - 50	81
					QC 5 - 30	9-89
150	Packaging 3-1 - Stock - B4B	1 pcs	7/9/19	0.00 0.00	QC 5 - 40	JUL 23 2019
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - FG	1 pcs	7/9/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - Weld as per DWG. Descriptions: 130 - 1-Assemble as per DWG. 150 - Bag and label					
GA-TBD					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBA9928-9-1	Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5196529	
RBA9928-9-3	Lug	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5198859	
RBA9928-9-7	Button	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5186402	
92994A402	Acorn Nut	1 Ea (1 ea)	130-Small Fab - 2 - B4B	070272	
RBA9935	Draw Bolt	1 pcs (1 ea)	130-Small Fab - 2 - B4B	5089541	
V-1	Thumb Nut	1 Ea (1 ea)	130-Small Fab - 2 - B4B	5011273	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	RBA9928-9-1	1	0	0	
	RBA9928-9-3	1	0	0	
	RBA9928-9-7	1	0	0	
	92994A402	1	8	0	
130-Small Fab - 2 - B4B	RBA9935	1	5	0	
	V-1	1	20	0	
	Part Specifications				
Specifications could not be found.					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/02	-	-
2	GRINDING OF BUTTON WELD ELIMINATED.	11/26/02	-	-
3	MATERIAL CHANGE TO STAINLESS STEEL P/N -1, -3, -7.	7/28/04	-	-
4	DELETED UNASSOCIATED .330 MEASUREMENT FROM X-REF. P/N -3.	11/21/06	-	-
5	CH'D ENGRAVE, ADDED FAR SIDE ENGRAVE S/N, "MADE IN USA".	4/30/09	-	-
5A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSY. VIEW.	8/17/09	RJC	-
6	REMOVED PLUG WELD FOR OPTIONAL FIXTURE HOLE. SHT 2 -1 REMOVED OPTIONAL FIXTURE HOLE. -3 CHANGED FROM .750 TO .730.	7/10/12	JAG	-



ASSEMBLY

* SAME PART USED ON OTHER RIGGING TOOLS

B/O INFORMATION OR SPECIFICATIONS							Pg.		RBA9928-9				REV	
ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL				RBA9928-9				6	
		-1	1	PLATE	S.S.	.080 x 1 x 3	2		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				DRAWN BY: COLE	
		-3*	1	LUG	S.S.	5/8 x 3/4 x 3/4	2		TOLERANCES ON DECIMALS .XXX ± .005 .XX ± .01 .X ± .1				APPROVED	
		-7*	1	BUTTON	S.S.	Ø.270 x .300	2		FRACTIONS ± 1/32 ANGLES ± 5°				HEAT TREAT SPEC	
		RBA9935*	1	DRAW BOLT			1		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING				USED ON MODEL MD 500	
	B/O*		1	ACORN NUT	S.S.	10-32 UNF	1		SCALE NTS				DATE 4-22-02	
	B/O*		1	THUMB NUT	STEEL	10-32 UNF BLACK REID TOOL #V-1	1		SHEET 1 of 2					
ASSY #														

RED BARN MACHINE

LATERAL RIGGING TOOL

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					